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Memo

To: All Adhesive Users
From: Norbert Lash, Sales Manager
Date: 10/31/2007
RE: COLD WEATHER GUIDELINES: Weather-Tite One Step Foamable Adhesive

As cooler weather sets in please remember that:

***Weather-Tite One Step Foamable Adhesive* has no temperature restrictions, it can be applied at any temperature.**

Keep temperature of contents between 65°F - 85°F (18°C - 29°C) 24 hours prior to use.

When the adhesive is exposed to cold it can alter the mix and slow the set time, as well as affect the expected coverage rates, if not brought up to recommended application temperatures.

In the event that the adhesive is exposed to cooler temperatures it must be brought back up to recommended application temperatures prior to use.

APPLICATION:

1. With a utility knife, remove the molded tips at the groove from the One Step Mixing Head.
2. Attach a One Step Mixing Tip to the Threaded Mixing Head.
3. Place the cartridge into the appropriate One Step Applicator.
4. Apply ***Weather-Tite One Step Foamable Adhesive*** directly to the substrate, using a ribbon pattern. Space ¼" to ½" (1.27cm) wide beads, 12" (30cm) o.c., to achieve proper coverage rates for **insulation** attachment. As adhesive is applied, immediately place insulation board into wet adhesive. Do not allow the adhesive to skin over. Eliminate uneven surfaces to ensure positive contact between the insulation board and substrate.
5. Un-used material can be applied at a later date by simply plugging the cartridges (with provided half moon plugs) and using a new One Step Mixing Tip.